

Technical Data Sheet

Foam | Neoprene / EPDM / SBR Blend | 4511-N

4511-N is a blended neoprene foam with a density range of 12 - 20 PCF / 192 - 320 kg/m³. This material is primarily used in automotive and general industrial applications. It comes in black and is a 2A5 grade of foam with a service temperature range of -70 °F to 225 °F. It has good Ozone resistance, and fair UV resistance.

Item	Specs		Test Method
Grade	2A5		ASTM D1056 / SAE J18
	SCE45		ASTM D-1056-67
	IIIB		GM6086M/GMN11106
Density (PCF) (kg/m³)	12 – 20 PCF 192 – 320 kg/m ³		ASTM D 1056
Compression Deflection (CFD) (psi)	17 – 24 psi		ASTM D1056
(kPa) @25%	117 – 165 kPa		
Shore Hardness OO (Durometer)	65 - 70		ASTM D 2240
Compression Set %			
Tensile Strength (psi)(kPa)	90 psi		ASTM D412
	620 ki	Pa	
Elongation (%)	100		ASTM D412
Tear Strength Resistance (ppi)			
Water Absorption by Weight %	5		ASTM D 1056
Accelerated Age Testing:			
Accelerated linear shrinkage (%)	5		
Service Temperature (°F)(°C)	°F	°C	
Low	-70	-56	
High Continuous			
High intermittent	225	107	
Flame Resistance	Pass		FMVSS 302
Industry and OEM Specifications:	SAE J18-02 2A5		
Jacobs and Thompson Inc. certifies	GM 6086M IIIB		
that the following product meets the	GMN11106 IIIB		
required specifications;	FMVSS302		

REV. 002

REV. DATE: 09/30/18

ISO 9001:2015 • ISO/IEC 17025:2017