

### Technical Data Sheet

#### Foam | EPDM | 4235-E

4235-E is an EPDM gray foam with a density range of 9 – 14 PCF / 144 – 224 kg/m<sup>3</sup>. This material is used in automotive and general industrial applications. It comes in gray and is a 2A2 grade of foam with a service temperature range of -90 °F to 275 °F. 4235-E is a UL Recognized Component Gasket Material: File No. JMST 2. This product has excellent Ozone and UV resistance.

Item	Specs		Test Method
Grade	2A2 RE42 II 2A2		ASTM D1056 / SAE J18 ASTM D-1056-67 GM6086M/GMN11106 TSM1501G
Density (PCF) (kg/m <sup>3</sup> )	9 – 14 PCF 144 – 224 kg/m <sup>3</sup>		ASTM D 1056
Compression Deflection (CFD) (psi) (kPa) @25%	5 – 9 psi 34.4 – 62 kPa		ASTM D 1056
Shore Hardness OO (Durometer)	40 – 60		ASTM D 2240
Compression Set (%) @50%			
Tensile Strength (psi)(kPa)	65 psi 448 kPa		ASTM D 412
Elongation (%)	180		ASTM D 412
Tear Strength Resistance (ppi) (lb/in)			
Water Absorption by Weight (%)	5		ASTM D 1056
Accelerated Age Testing: Accelerated linear shrinkage (%)	5		
Service Temperature (°F)(°C)	°F	°C	
Low	-90	-67	
High Continuous			
High intermittent	275	135	
Flame Resistance	Pass		FMVSS 302
Industry and OEM Specifications: Jacobs and Thompson Inc. certifies that the following product meets the required specifications;	SAE J18-02 2A2 GM 6086M II GMN11106 II TSM1501G 2A2 FMVSS302		

REV. 002  
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